



Please make sure you have all parts before you start. Parts Included:

Quantity	Label in Photo	Part	Dimensions
4	A	Legs	
2	B	Swivel Casters with locks	
2	C	Rigid Casters	
2	D	Cross Rails	3" x 3" x 45"
4	E	Side Rails	3" x 3" x 32"
2	F	Center Side Rails	2½" x 2½" x 35"
4	G	Ratchet Straps	
44	H	3/8 Bolts	3/8-16 x 1-1/4
44	I	Zinc Nut	3/8-16
88	J	Flat Washer	3/8
44	K	Lock Washer	3/8

Tools Required: 9/16" open end wrench & an adjustable wrench

Helpful Tools: 9/16" socket with ratchet wrench or battery powered impact wrench

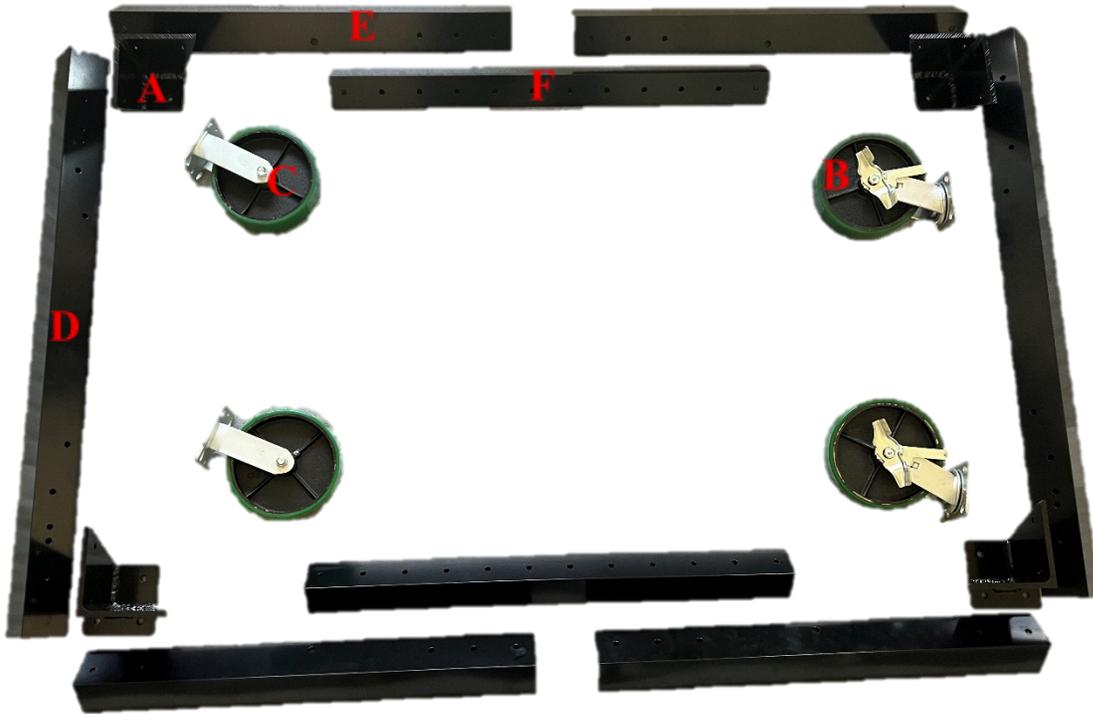


Figure 1. Part Layout

Step 1: Lay out all components face down in the shape of the dolly with the holes in the rails facing in to make sure all rails are in the correct position (Figure 1). The Side Rails should have the sides with 2 holes closest to the legs and the side with 3 holes towards the center.

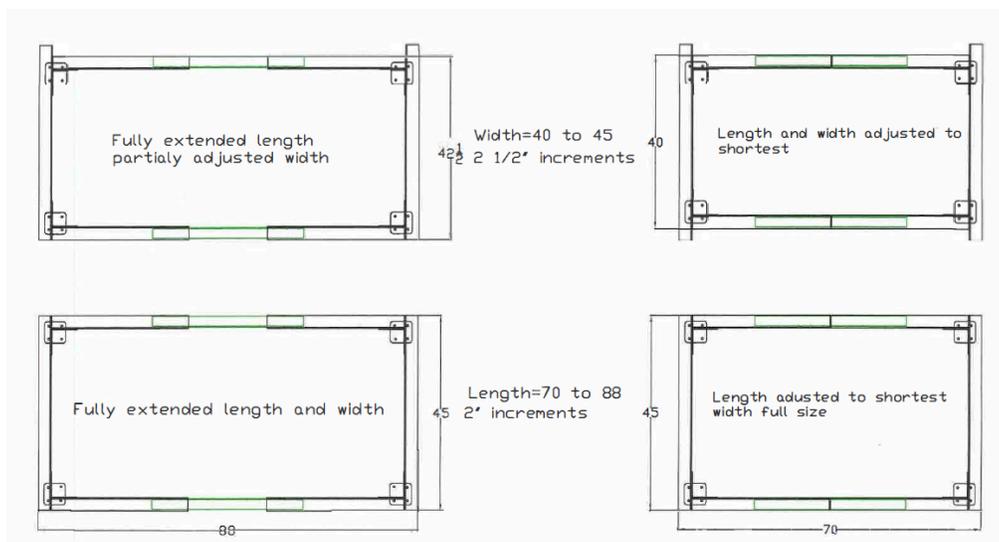


Figure 2. Dolly Options

Step 2: Measure your camper basement to determine which orientation you need. The width of the dolly can be adjusted from 40 to 45 inches with increments every 2.5 inches. The length can be adjusted from 70-88 inches with 2-inch increments (Figure 2). It is ok for the rear of the camper to extend past the dolly.

**At all attachment points use one bolt, 2 washers, 1 lock washer, and 1 nut. Put one washer on the bolt then insert through holes to connect dolly. After bolt is inserted, add second washer then lock washer then finally nut to lock it into place.

Step 3: Attach two legs to both sides of each cross rail with provided hardware. For narrow campers use holes that are closer to the center of the cross rail. Do the same width orientation on both sides.

Step 4: Attach one of the side rails to each leg. The side with 2 holes is the side that attaches to the leg. The side with 3 holes should be towards the center of the dolly. At this point each side rail and cross rail will be attached to the legs.

Step 5: Decide which length you need the camper and then attach the center side rail to accommodate the size of your camper. Make sure both sides are bolted in the same positions, but do not fully tighten until the dolly is flipped back over (see Step X)

Step 6: Attach the casters. Before bolting, ensure the caster mounting plate lines up with the holes of the leg plate and that the silver plates of the casters are running lengthwise with the dolly. The 2 rigid casters are placed at the same end of dolly with wheels running the same direction as the side rails. The 2 swivel casters are to be bolted on the opposite end.

Step 7: Flip dolly right side up.

Step 8: If you see a slant in the side rails (Figure 3) then lift up on the center side rail and tighten bolts until level (Figure 4).

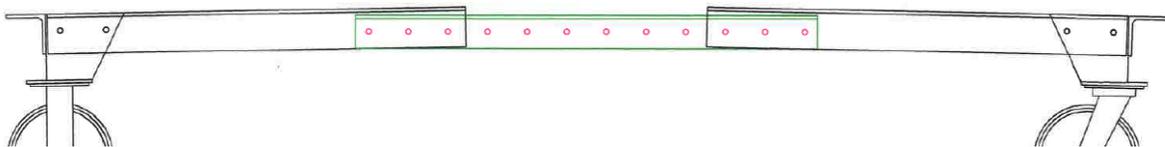


Figure 3. Slanted Side Rails

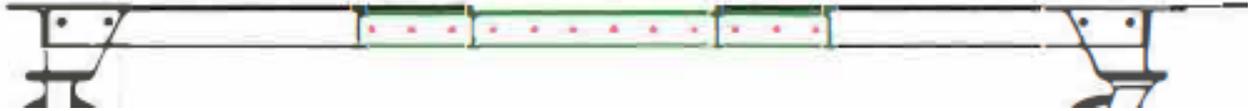


Figure 4. Straight Side Rails

When camper is set up on dolly use the ratchet straps to connect the tie down holes on the camper to the holes on the dolly for added support.