



# Swing-Away Bracket Mounting Instructions

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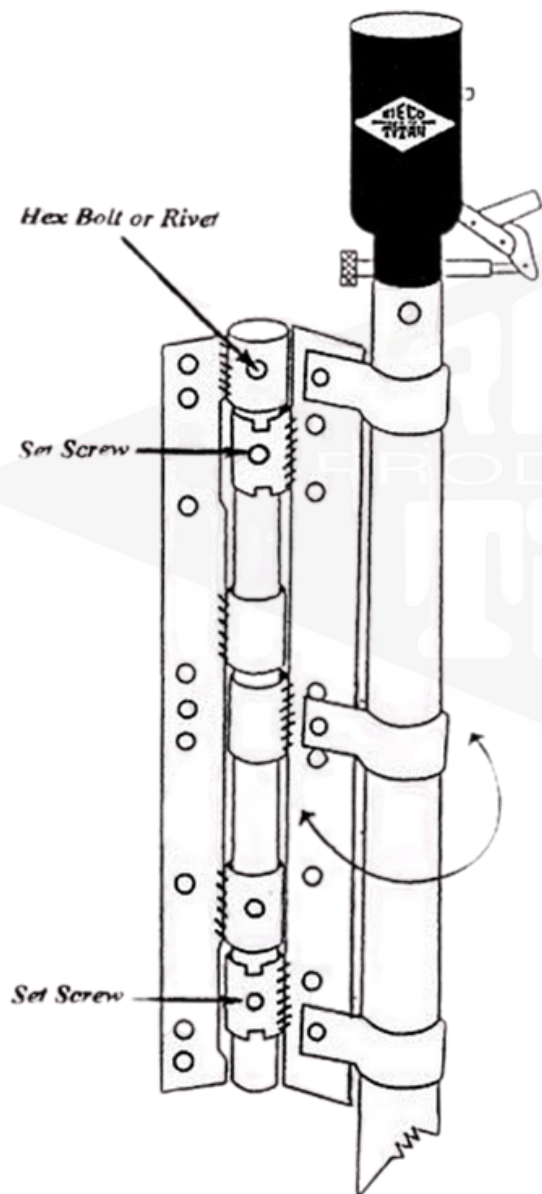
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## SWING-AWAY BRACKETS

Swing-away brackets bolt onto existing corner brackets, allowing jacks to ride inboard while traveling. They swing out for unloading. They add 4" clearance per side for wider fenders and dual wheel trucks, and also provide the ability to lift your camper 3" higher for higher truck beds. These swing-away brackets can accommodate 13", 14", 15", and 16" brackets on your camper. They are sold in pairs.



### Mounting Instructions for 13", 14", 15", and 16" Corner Brackets

1. Attach the 1 1/2" side plate even with the top of the existing corner bracket, after first re-tightening lag screws holding corner brackets. Make sure swing-away is mounted with the hex bolt (or rivet) on top end of bracket. Two additional holes have been added to each plate for maximum line-up with hole patterns in use today.
2. Attach the jack to the 24" wide side plate.
3. For additional clearance, attach corner bracket with mounting flange facing outward. This will allow the jack to ride inward during travel, then to swing out for loading and un-loading.

### CAUTION!!!

4. The swing-away brackets are designed to be used with either jack mounting plates or with C clamps. When C clamps are used, make sure that the C clamp mounting bolts, and nuts with washers are very tight, to assure a secure grip on the jack post. If additional tightening is needed, put both legs of the C clamps on one side of the bracket.
5. The swing away comes equipped with either a hex bolt or rivet holding the hinge pin in the hinge. If you have the hex bolt fastener, never loosen or remove it. The rivet fasteners are non- removeable.
6. Use set screws provided to lock swing-away brackets in place.